



# Fabrication of mesoporous CuO/ZrO<sub>2</sub>-MCM-41 nanocomposites for photocatalytic reduction of Cr(VI)

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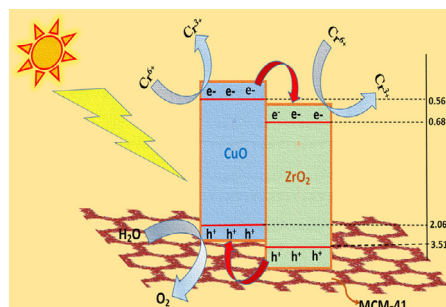
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## HIGHLIGHTS

- Mesoporous ZrO<sub>2</sub>-MCM-41 synthesized by *in situ* incorporation process.
- CuO@ZM-41 synthesized by modification of CuO onto the ZrO<sub>2</sub>-MCM-41.
- CuO@ZM-41 nanocomposite shows semiconductor behavior and mesoporosity.
- High surface area, lower e<sup>-</sup> and h<sup>+</sup> recombination are enhancing the photo-reduction.

## GRAPHICAL ABSTRACT

Mesoporous nanocomposite (CuO@ZM-41) is synthesized by incorporating mesoporous ZrO<sub>2</sub> (Z) into MCM-41 (M-41) framework followed by loading of CuO by wetness impregnation method. The synergism between CuO and the support material mesoporous ZM-41 and efficient light absorption on the surface of the composite is the key factor for the reduction Cr<sup>6+</sup> to Cr<sup>3+</sup> within 30 min time.



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## ABSTRACT

Mesoporous nanocomposites of CuO/ZrO<sub>2</sub>-MCM-41 (CuO@ZM-41) was designed by incorporating mesoporous ZrO<sub>2</sub> (Z) into the high surface area MCM-41 (M-41) framework followed by loading CuO by wetness impregnation method keeping Si/Zr ratio 10. The nanocomposites were studied under PXRD, N<sub>2</sub> sorption, DRS spectra, FTIR, XPS, NMR, HRTEM and PL to evaluate structural, morphological, optical properties and also the mesoporosity nature of the samples. The photo-reduction of Cr<sup>6+</sup> was performed over CuO@ZM-41 by varying pH, substrate concentration, and irradiation time and catalyst dose. Among all the catalysts, 2 CuO@ZM-41 was found to be efficient photocatalyst for the photo-reduction of Cr<sup>6+</sup>. Nearly 100% reduction of Cr<sup>6+</sup> has been achieved by 2 CuO@ZM-41 within 30 min. Intra-particle mesoporosity, high surface area, presence of CuO nanorods and electron transfer properties are the key factors for enhancing the photo-reduction activity of 2CuO@ZM-41.

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## 1. Introduction

Over the decade, the extensive use of heavy metal in chemical industries for electroplating, leather tanning, paint processes and mining etc. has become a great concern [1]. It is non-biodegradable, but increases its concentration from one tropic level to other by biomagnification [2]. In nature Cr occurs in a vari-

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able oxidation states. Among them,  $\text{Cr}^{3+}$  has lower toxicity than  $\text{Cr}^{6+}$  and can be easily precipitated in the form of  $\text{Cr}(\text{OH})_3$  [3,4]. Various food materials and drinks contain chromium, which is essential for life but it should be within the permissible limit up to 0.1–0.3 mg/L. For body metabolism of plants and animals  $\text{Cr}^{3+}$  is essential, whereas  $\text{Cr}^{6+}$  is highly carcinogenic for both of them [5].  $\text{Cr}^{6+}$  salts do not easily precipitate [6]. The two divalent oxyanions like chromate ( $\text{CrO}_4^{2-}$ ) and dichromate ( $\text{Cr}_2\text{O}_7^{2-}$ ) are formed by the dissolution of  $\text{Cr}^{6+}$  in water body. A suitable method is necessary to remove/reduce the  $\text{Cr}^{6+}$  from environment. Till date a number of methods like chemical precipitation, reverse osmosis, ion exchange, foam flotation, electrolysis, adsorption etc. are employed for the removal of  $\text{Cr}^{6+}$  [7–10]. However, most of these techniques need more amount of chemicals and high energy to proceed. Recently, a new technique like photo-catalysis is adopted to decrease/reduce  $\text{Cr}^{6+}$  concentration from the environment. This process is very safe and quick which has been attracted attention of scientist and environmentalist [11,12]. But a challenging factor is that a suitable solid photocatalyst is required for efficient degradation of  $\text{Cr}^{6+}$  ion from solutions.

In recent years, the scientists and environmentalists have given an attention towards photocatalytic reduction of inorganic contaminants in wastewater through a suitable heterogeneous solid catalyst. Among them, mesoporous materials have attracted a considerable attention because of their high surface area, tunable surface structure [13,14]. The invention of mesoporous siliceous material (MCM-41) is the best studied material having uniform hexagonal array of mesopores and very high surface area (around 1000  $\text{m}^2/\text{g}$ ) [15,16]. For this, MCM-41 (M-41) is considered as an excellent support material. Many scientists have given attention towards the modification of the surface of M-41 to improve the catalytic activity. Till date a number of attempts have been made by substituting various transition metal into the M-41 framework [17,18]. Besides metal substitution, modification of M-41 framework by metal oxide is a challenging task and fascinated by the scientists. This intention increases the textural properties of the amended composite material than neat M-41.

The photocatalysis technology is relatively the finest procedure for the reduction, removal or recovery of dissolved metal ions in wastewater [19]. Various semiconducting materials such as metal oxide used in photocatalytic degradation of  $\text{Cr}^{6+}$  have been reported. Our group has studied  $\alpha\text{-FeOOH}$  nanorod/RGO and Gd  $(\text{OH})_3$  nanorod/RGO composite for reduction of  $\text{Cr}^{6+}$  [20,21]. Shrivastava et al. observed the reduction of  $\text{Cr}^{6+}$  using nanomaterial like  $\text{TiO}_2$ ,  $\text{ZnO}$  and  $\text{CdS}$  [22]. Nano structured magnetite in presence of natural surfactant has also been used for reduction of  $\text{Cr}^{6+}$  [23]. Semiconducting materials like titania pillared zirconium phosphate and sulphate modified titania were used by parida et al. for reduction of  $\text{Cr}^{6+}$  [24,25].  $\text{NH}_2$  functionalized titanium was also used in reduction of  $\text{Cr}^{6+}$  [26]. But in our case mesoporous nanocomposites  $\text{CuO@ZM-41}$  behaves as a semiconducting-like visible light active photocatalyst for reduction of  $\text{Cr}^{6+}$  within a small span of time. Moreover,  $\text{ZrO}_2$  is one of the most investigated transition metal oxide. Mesoporous  $\text{ZrO}_2$  was extensively studied by the scientists in various industrial applications [27–29]. Nanostructured  $\text{CuO}$  has high catalytic applications due to its high surface-to-volume ratio. The  $\text{CuO}$  will be active species while combining with  $\text{ZrO}_2$  and MCM-41. The  $\text{CuO@ZM-41}$  may behave as a semiconductor material and which will enhance evolution of electrons in the visible light. The formation and behavior of semiconductor are may be due to the intermixing of localized Cu 2p, Zr 2p and Si 2p orbitals. Hence, the catalytic activity will be increase by the impregnation of Cu(II) onto the surface of mesoporous support ZM-41 ( $\text{CuO@ZM-41}$ ) through synergistic effect of metal to support interaction. This impregnation does not change the structural property, but increases the stability and photocatalytic efficiency.

Herein, we have synthesized a high surface area mesoporous ZM-41 by incorporating mesoporous  $\text{ZrO}_2$  into MCM-41 framework (*in situ*) and Cu was impregnated onto the surface of mesoporous support (ZM-41) by varying the different wt% of Cu (2, 4, 6 and 8). The novelty of our work is that nearly 100% of  $\text{Cr}^{6+}$  was reduced to  $\text{Cr}^{3+}$  by using 1 g/L 2  $\text{CuO@ZM-41}$  within 30 min under solar light illumination. For optimization of the reaction, the activities of this composite were evaluated under various reaction conditions such as variation of catalyst dose, different substrate concentrations and variable pH etc.

## 2. Experimental

### 2.1. Fabrication of mesoporous $\text{ZrO}_2\text{-MCM-41}$ (ZM-41)

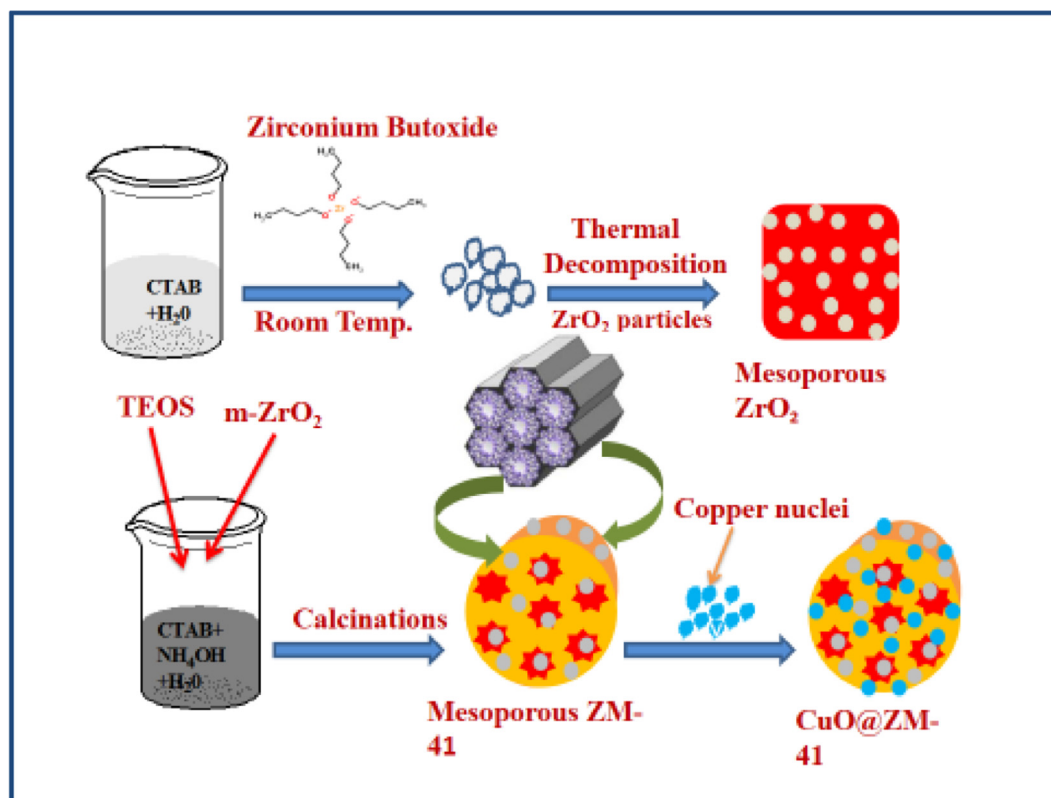
Mesoporous  $\text{ZrO}_2$  (Z) was fabricated first by a sol-gel route by taking zirconium butoxide as the zirconia source and cetyltrimethylammonium bromide (CTAB) as the structure directing agent. The pH of the solution was maintained at 11.5 by ammonium hydroxide solution. The detailed procedure was already given in our previous paper by parida et al. [30]. Mesoporous  $\text{ZrO}_2$  was incorporated (*in situ*) into M-41 for the synthesis of mesoporous  $\text{ZrO}_2\text{-MCM-41}$  (ZM-41). 2.4 g of CTAB was dissolved in minimum amount of deionized water at room temperature. Then Tetraethyl Ortho silicate (10 mL) was added to the solution followed by the addition of  $\text{NH}_4\text{OH}$  under vigorous stirring for 1 h. Mesoporous  $\text{ZrO}_2$  was added to the same just before the addition of  $\text{NH}_4\text{OH}$  keeping Si/Zr ratio 10. The resulting solution was filtered and dried at 80  $^\circ\text{C}$  for 12 h and calcined at 550  $^\circ\text{C}$  for 5 h. The new composite developed called as mesoporous supports ZM-41.

### 2.2. Synthesis of mesoporous $\text{CuO@ZM-41}$ nanocomposites

Mesoporous  $\text{CuO@ZM-41}$  nanocomposites were synthesized by wetness impregnation method and  $\text{Cu}(\text{NO}_3)_2$  was taken as the Cu source. The different wt% Cu (2, 4, 6 and 8) was incorporated onto mesoporous support ZM-41 named as X  $\text{CuO@ZM-41}$ , where X is denoted as the different wt% of  $\text{CuO}$ . The resulting composites ( $\text{CuO@ZM-41}$ ) were calcined at 600  $^\circ\text{C}$  for 6 h. These different composites were named as 2  $\text{CuO@ZM-41}$ , 4  $\text{CuO@ZM-41}$ , 6  $\text{CuO@ZM-41}$  and 8  $\text{CuO@ZM-41}$ . The whole synthetic procedures are shown in Scheme 1.

### 2.3. Material characterization

The mesoporous nanocomposite  $\text{CuO@ZM-41}$  was characterized by XRD, BET surface area, FTIR, XPS, NMR, UV-visible DRS and HRTEM. The XRD patterns were recorded in Rigaku Miniflex (set at 30 kV and 15 mA) powder diffractometer using Cu  $\text{K}\alpha$  radiation within the  $2\theta$  range from 10 to 70 $^\circ$  at a rate of 5 $^\circ/\text{min}$  in steps of 0.01 $^\circ$ . The BET surface area was calculated using the adsorption data within the  $(P/P_0)$  range from 0.05 to 0.33. The pore volumes were determined at a relative pressure  $(P/P_0)$  of 0.95. The Pore size distribution was recorded using desorption branch of isotherm through Barrett-Joyner-Halenda (BJH) modeling. FTIR spectrophotometer (FTS 800) was worked in the range 4000–400  $\text{cm}^{-1}$  using KBr wafers. The spectrum was recorded at 4  $\text{cm}^{-1}$  resolution with 30 scans. VG Microtech Multilab ESCA 3000 spectrometer with a non-monochromatic Mg-K $\alpha$  X-ray source was used to record the XPS. Energy resolution of the spectrometer was set at 0.8 eV with Mg-K $\alpha$  radiation at pass energy of 50 eV. A Gatan CCD camera was used to record the TEM images. UV-vis spectrophotometer was recorded the optical absorption spectroscopy by taking boric acid as the reference.



**Scheme 1.** Schematic representation of the synthesis of nanocomposite CuO@ZM-41.

#### 2.4. Photo-reduction and adsorption of $\text{Cr}^{6+}$

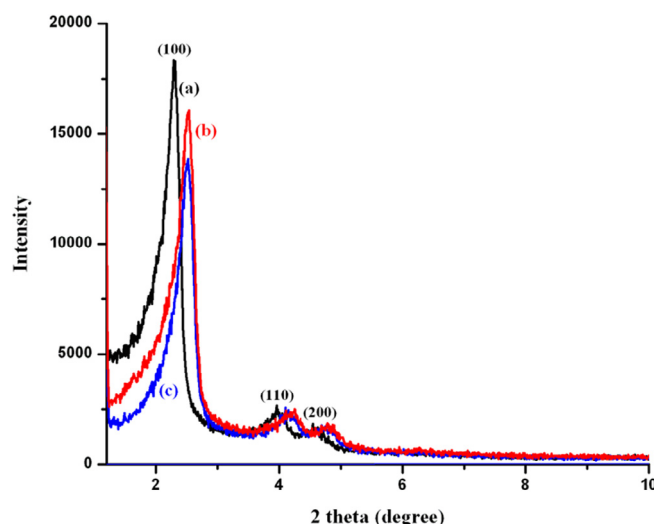
The photo-reduction of  $\text{Cr}^{6+}$  was done in batch mode reaction procedure by taking 25 mL of 20 ppm of the substrate (freshly prepared  $\text{K}_2\text{Cr}_2\text{O}_7$  solution) and  $1 \text{ g L}^{-1}$  of catalyst. All the photo-reduction experiments were performed in the summer season from 12:00 p.m. to 14:00 p.m. (radiation) at Bhubaneswar, Odisha, India. The average light intensity was around  $104,000 \pm 20 \text{ Lx}$  measured by using an LT lutron Lx-101. A digital light meter, which was nearly constant during the experiments. Dilute sulphuric acid or ammonia solution ( $\text{H}_2\text{SO}_4$ , Merck) were used to adjust the pH of the mixture. Three sets of reaction procedure have been carried out. At first the solutions were exposed to sunlight in closed Pyrex flask and stirred continuously with magnetic stirrer, until there is no significant amount of the catalyst remained at the bottom of the flask. Secondly, the adsorption experiment was carried with similar condition, but in the absence of light for 30 min. Lastly, the photolysis experiment was done without catalyst by taking  $\text{K}_2\text{Cr}_2\text{O}_7$  solution under visible light irradiation to know the degree of  $\text{Cr}^{6+}$  reduction. After all the experiments were over, the suspension was filtered and analyzed quantitatively using Varian Cary-1E spectrophotometer with absorption band at 348 nm.

### 3. Results and discussion

#### 3.1. XRD study

Fig. 1(A) represents the small angle XRD (SAX) arrays of M-41, mesoporous ZM-41 and 2 CuO@ZM-41 respectively. There are three characteristic intensities are indexed. The intense  $d_{100}$  diffraction peak indicates the mesoporosity where as other two less intense diffraction peak  $d_{110}$  and  $d_{200}$  indicates the hexagonal arrangement in periodicity. The SAX of the modified samples

(ZM-41 and 2 CuO@ZM-41) including M-41 showed hexagonal arrangement with long range order of pore entrance [18]. But the intensity strongly decreased in the order: M-41 > ZM-41 > CuO@ZM-41. This is due to the incorporation of mesoporous  $\text{ZrO}_2$  into M-41 (*in situ*) and loading of CuO onto the surface of ZM-41. The incorporation of different materials into the mesoporous system related with loss of intensity must be attributed to a progressive phase cancellation phenomenon without affecting the long range ordering of M-41 [31].



**Fig. 1A.** (A): Low angle XRD pattern for the samples (a) M-41, (b) mesoporous ZM-41 and (c) CuO@ZM-41.

Fig. 1(B) depicts the broad angle XRD (BAXRD) of mesoporous  $\text{ZrO}_2$ , mesoporous ZM-41 and different wt% of  $\text{CuO@ZM-41}$ . The sharp intense peak in BAXRD pattern suggests the crystalline nature of mesoporous  $\text{ZrO}_2$ . After the incorporation of mesoporous  $\text{ZrO}_2$  into M-41, the intensity gradually decreases. The characteristic  $d$ -spacing values for reflections due to (101), (110), (011), (002), (112), (200), (211) and (202) planes signifies tetragonal phase of  $\text{ZrO}_2$  [32,33]. The incorporation of copper onto the surface of mesoporous ZM-41 possess the crystalline  $\text{CuO}$  diffraction peaks ( $35.5^\circ$  and  $39.8^\circ$ ) are assigned to (002) and (111) planes depending on the bulk copper content [34,35]. It is clearly visible that, the diffraction peaks are absent in case of mesoporous  $\text{ZrO}_2$  and mesoporous ZM-41.

### 3.2. BET surface area and BJH pore size measurement

The specific surface area, pore volume and pore diameter of the composite was calculated through the  $\text{N}_2$  sorption isotherm and pore size distribution studies. The  $\text{N}_2$  sorption isotherm and pore size distribution of mesoporous  $\text{ZrO}_2$ , mesoporous ZM-41 and 2  $\text{CuO@ZM-41}$  are shown in Fig. 2(A) and (B). It is seen that all the three composites show mesoporosity as  $\text{N}_2$  sorption revealed typical type IV isotherm which is well-defined by Brunauer et al. [36]. A steeper  $\text{N}_2$  adsorption step in the mid-relative pressure range of 0.30 to 0.45 indicate the relatively intra particle mesoporosity Fig. 2(A). All the materials (mesoporous  $\text{ZrO}_2$ , mesoporous ZM-41 and different wt%  $\text{CuO@ZM-41}$ ) belong to narrow mesoporous range 2–3 nm. It indicates that all the materials retain intra-particle mesoporosity in BJH pore size measurement.

The different textural properties are derived from  $\text{N}_2$  sorption isotherms are shown in Table 1. The surface area of mesoporous  $\text{ZrO}_2$  was  $80 \text{ m}^2\text{g}^{-1}$ . After incorporation of mesoporous  $\text{ZrO}_2$  into M-41, the high surface area mesoporous ZM-41 ( $780 \text{ m}^2\text{g}^{-1}$ ) obtained. This may be due to M-41 framework modification by mesoporous  $\text{ZrO}_2$  without blocking the pores. With these observations, it could be presumed that after incorporation of  $\text{ZrO}_2$  into M-41, the  $\text{Zr(IV)}$  coordinate with  $\text{Si(IV)}$  giving rise to framework of ZM-41 without breaking mesoporosity.  $\text{Cu(II)}$  loading may blocks the surface of mesoporous ZM-41, leading to decrease the surface area from 2  $\text{CuO@ZM-41}$  to 8  $\text{CuO@ZM-41}$  (Table 1).

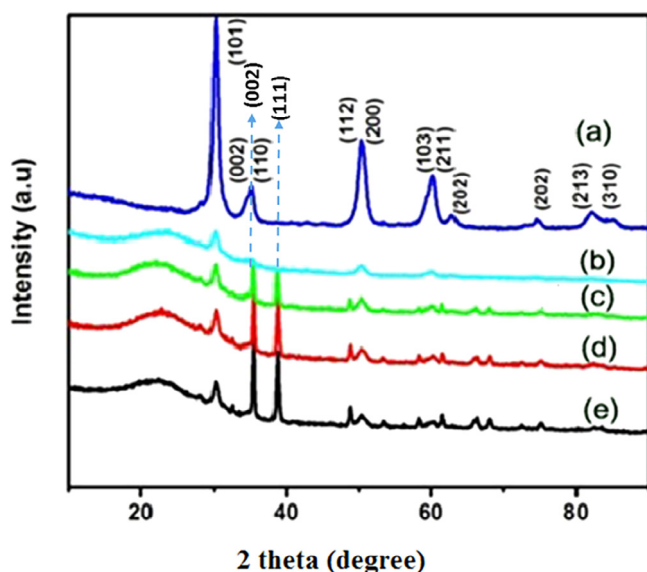


Fig. 1B. (B): High angle XRD pattern for the samples mesoporous  $\text{ZrO}_2$ , mesoporous ZM-41 (10), 4  $\text{CuO@ZM-41}$ , 6  $\text{CuO@ZM-41}$  and 8  $\text{CuO@ZM-41}$ .

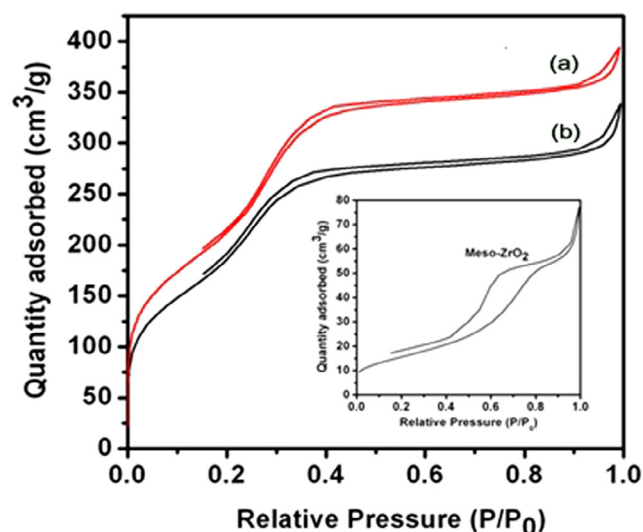


Fig. 2A. (A):  $\text{N}_2$  adsorption and desorption isotherm of mesoporous  $\text{ZrO}_2$ , mesoporous ZM-41, 2  $\text{CuO@ZM-41}$ .

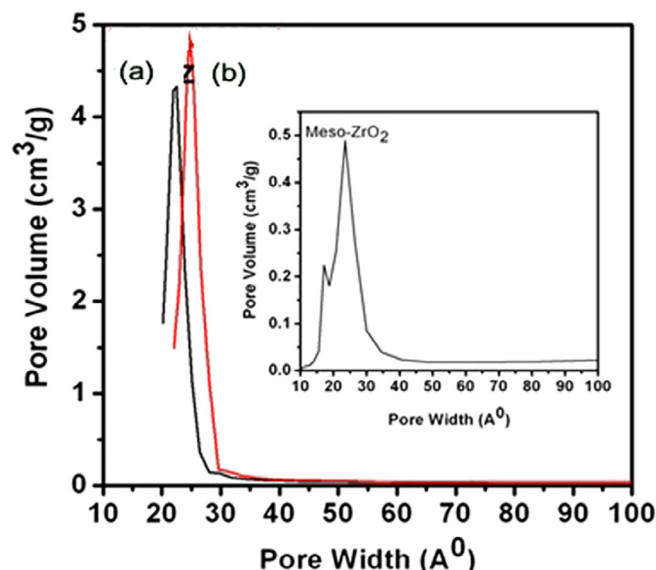


Fig. 2B. (B): Pore size distribution of mesoporous  $\text{ZrO}_2$ , mesoporous ZM-41 and 2  $\text{CuO@ZM-41}$ .

Table 1

Textural property of mesoporous  $\text{ZrO}_2$ , mesoporous ZM-41, 2  $\text{CuO@ZM-41}$ , 4  $\text{CuO@ZM-41}$ , 6  $\text{CuO@ZM-41}$  and 8  $\text{CuO@ZM-41}$ .

Samples	Surface area ( $\text{m}^2/\text{g}$ )	Pore volume ( $\text{cm}^3/\text{g}$ )	Pore size (nm)
Mesoporous $\text{ZrO}_2$	80	0.1192	2.32
Mesoporous ZM-41	780	0.6101	2.50
2 $\text{CuO@ZM-41}$	700	0.5239	2.20
4 $\text{CuO@ZM-41}$	625	0.4867	2.35
6 $\text{CuO@ZM-41}$	520	0.3721	2.22
8 $\text{CuO@ZM-41}$	380	0.2876	2.15

The pore volume of ZM-41 was slightly higher than M-41. That means during incorporation of  $\text{ZrO}_2$  into M-41 framework, the porosity does not break, rather it maintains the orderliness and intra particle mesoporosity.



### 3.3. FTIR study

Fourier Transform Infrared spectra of mesoporous ZM-41, and Cu impregnated CuO@ZM-41 (2, 4, 6 & 8 wt%) are shown in the supporting information (Fig. SI 1). For every sample, the peaks at 3200–3700  $\text{cm}^{-1}$  are ascribed to stretching vibration mode of –OH group. A medium band near 1634  $\text{cm}^{-1}$  is due to the water of hydration assigned to H–O–H bending motion. The band near 1043–1240  $\text{cm}^{-1}$  is due to the Si–O asymmetric stretching vibration in Si–O–Si, is common in all the composites except mesoporous  $\text{ZrO}_2$ . A spectrum clearly shows a band around 964  $\text{cm}^{-1}$ , assigned to Si–O vibration in Si–OH group in M-41 [35]. But the peak intensity gradually reduced due to the incorporation of  $\text{ZrO}_2$  (Z) and followed by the Cu metal in the framework of MCM-41. It confirms from the shoulder peak at 963  $\text{cm}^{-1}$  which is assigned to the stretching vibrations of surface Si–O–Cu bond [37]. This is generally considered to be a proof of the incorporation of metal into the MCM-41 framework. That means, the formation of –O– group from –OH groups is confirmed. Similar results using other metal like Fe, Co, Ni and Zn etc. impregnated MCM-41 was observed by Srinivas et al. [38] Another small Cu–O stretching peak at 660  $\text{cm}^{-1}$  is shown only in case of 8 CuO@ZM-41 as Cu concentration is maximum in the sample but it is negligible in all other Cu modified samples. The band near 501  $\text{cm}^{-1}$  indicates the presence of both tetragonal and monoclinic zirconia in the composite [32,33].

### 3.4. HRTEM study

A high resolution of TEM image of  $\text{ZrO}_2$  nanocrystal is depicted in Fig. 3(a), (b) and (c). The figure depicts that the particles are well

separated from each other. Fig. 3(a) describes the particle size of mesoporous  $\text{ZrO}_2$ . The single particle size of  $\text{ZrO}_2$  was found to be 91 nm. Fig. 3(b) shows the mesoporosity of the  $\text{ZrO}_2$ . The strong ring patterns from the SAED as shown in the Fig. 3(c). The lattice plane (110), (011) and (002) was indexed to be tetragonal phase [39]. The HRTEM images suggested that mesoporous  $\text{ZrO}_2$  was crystalline as reported in XRD studies. After incorporation of  $\text{ZrO}_2$  into M-41 and CuO onto the mesoporous support ZM-41, the mesoporosity does not disturb which is revealed in the Fig. 4(a), (b) and (c). Fig. 4(a) attributes the nanorod like structure having average rod diameter 35 nm and length 150 nm and porous nature of 2 CuO@ZM-41. The formation of nanorod might be due to the growth of porous particles in one dimensional direction. Fig. 4 (b) shows the single nanorod having diameter of 25 nm. Lastly, Fig. 4(c) shows the SAED picture of mesoporous nanocomposite 2 CuO@ZM-41. From this picture, it is clearly visible that well-ordered crystal and the line (inset in Fig. 4(c)) indicate the formation of nanorod in the 2 CuO@ZM-41. The energy-dispersive X-ray analysis of 2 CuO@ZM-41 is shown in the Supporting Information (Fig. SI 2). The EDX analysis tells about the existence of Cu, Zr, and Si in mesoporous 2 CuO@ZM-41 nanocomposite.

### 3.5. XPS study

Incorporation of mesoporous  $\text{ZrO}_2$  into M-41 and CuO-modified mesoporous ZM-41 were studied by X-ray photoelectron spectroscopy. It depicts the electronic environment and oxidation state of the entire transition metal ion involved and their relative composition in the composites. The different X-ray photo electron bands of Zr 3p, Si 2p, Cu 2p, and O 1s core levels are given in

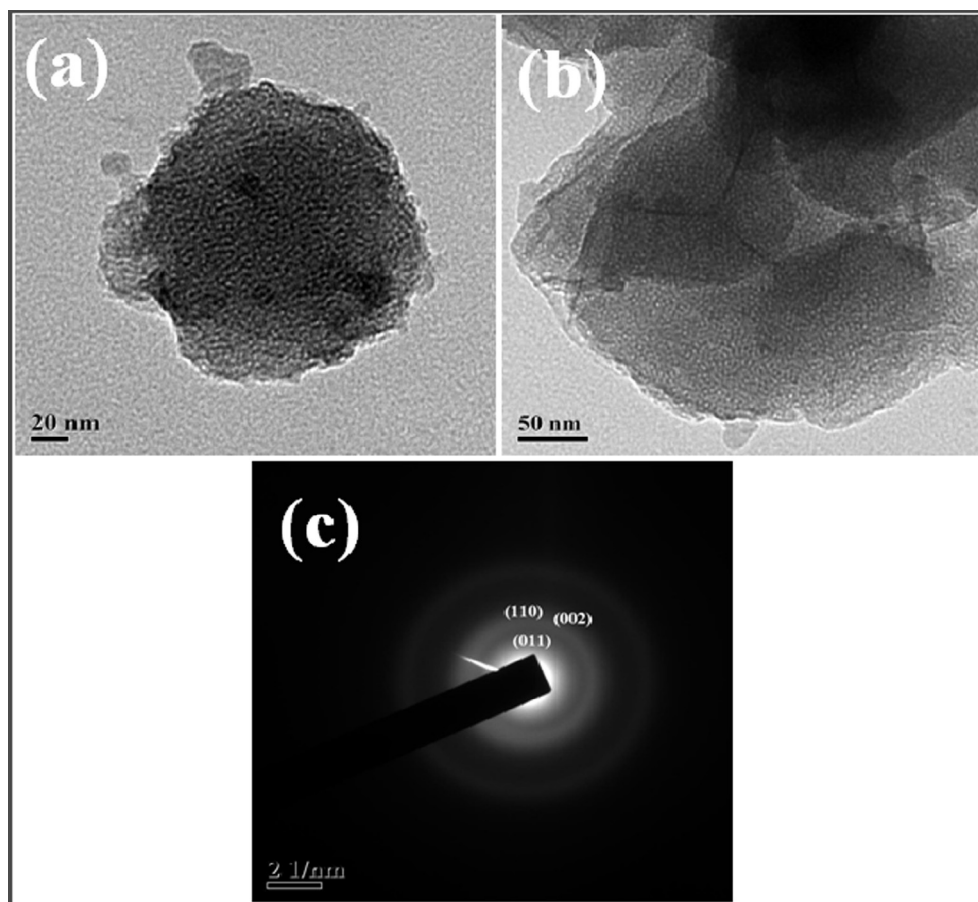


Fig. 3. HRTEM picture of (a) particle size of mesoporous- $\text{ZrO}_2$  (b) mesoporous nature of  $\text{ZrO}_2$  (c) SAED of tetragonal  $\text{ZrO}_2$ .

Fig. 5. The BE of Si 2p in pristine SiO<sub>2</sub> and Zr 3p in ZrO<sub>2</sub> is 103.5 and 346 eV, respectively [40,41]. After incorporation of ZrO<sub>2</sub> into M-41 and Cu immobilized onto the surface of mesoporous ZM-41, the BE of Si 2p shifts to 104.2 eV. At the same time BE of Zr 3p shift towards lower value 339.28 eV. The shifting of binding energy may be due to the strong co-ordination between Zr<sup>4+</sup> and Si<sup>4+</sup> through O atom. Thereby, it is resolved that a Si-O-Zr network built in mesoporous ZM-41. The BEs of O 1s was 547 eV, which is slightly more than the reported value (532 eV) [42]. This is because electrons transfer from Si to Zr through oxygen atom. In this present study, the BEs of Cu 2p is found to be at 946.1 eV, suggesting that Cu is in 2+ oxidation state. Previously it has been reported that the BEs of Cu is 933 eV [42]. The BEs of Cu moves towards higher values and at the same time Zr 3p towards the lower values indicating the strong metal-support interaction.

### 3.6. DRS spectra

The DRS spectra of mesoporous ZrO<sub>2</sub>, mesoporous ZM-41 and of CuO@ZM-41 (different wt%) composites are shown in Fig. 6(A). Mesoporous ZrO<sub>2</sub> shows a strong absorption band at 210–320 nm, and there is a charge transfer occurred from the oxide species to the zirconium cation (O<sup>2-</sup> → Zr<sup>4+</sup>). All the composites exhibit a broad absorption band near 270 nm. It might be due to LMCT between surface O and isolated Cu<sup>2+</sup> ions [43]. By loading the copper (different wt%) onto mesoporous ZrO<sub>2</sub>, a broader charge transfer band of Cu ions formed by showing an additional shoulder peak at 340 nm. That means a small amount of CuO cluster was formed in highly dispersed state. A broad charge transfer transition band and a shoulder peak at 310–350 nm was observed by Shimokawabe

et al. [44]. In CuO@ZM-41, the d-d transition band for octahedral coordinated Cu<sup>2+</sup> species was observed in the visible region 700–800, showing high photocatalytic reduction. But this band was absent in ZM-41, representing lower percentage of reduction in visible light region. The following equation was used to evaluate the band gap energy of a semiconductor [45].

$$\alpha h\nu = A(h\nu - E_g)^n$$

where,  $\alpha$ ,  $\nu$ ,  $A$ , and  $E_g$  are considered as the absorption coefficient, frequency of light, proportionality constant and band gap energy respectively. The values of  $n$  show the characteristic of transitions. For direct transition it is  $\frac{1}{2}$  and for indirect transition it is 2 [45]. It was found that mesoporous ZM-41 and the composite CuO@ZM-41 show direct allowed transitions. Fig. 6(B) depicts the band gap energy of all the composites. All the plots are calculated by plotting  $(\alpha h\nu)^n$  vs.  $h\nu$ . A straight lines are extrapolated to the  $h\nu$  axis and the band gap energy of mesoporous ZM-41 was found to be 3.47 eV. After incorporation of CuO onto the surface of ZM-41, the energy reduces to 1.68 eV. This might be due to the formation of a localized state by mixing of Cu 2p, Zr 3p and Si 2p. Again the band gap energy slightly reduces from 1.68 eV to 1.37 eV as we move from 2 CuO@ZM-41 to 8 CuO@ZM-41. The band gap energy of different composites are (2 CuO@ZM-41 = 1.68 eV, 4 CuO@ZM-41 = 1.48 eV, 6 CuO@ZM-41 = 1.40 eV and 8 CuO@ZM-41 = 1.37 eV). As we increase the percentage of Cu onto the surface of support material, it leads to narrowing the band gap energy and red shift occur. This band gap narrowing is the emerging of the impurity (CuO) band formed by the overlapped impurity states. Hence, all the composites (2 CuO@ZM-41 to 8 CuO@ZM-41) are visible light active semiconducting material.

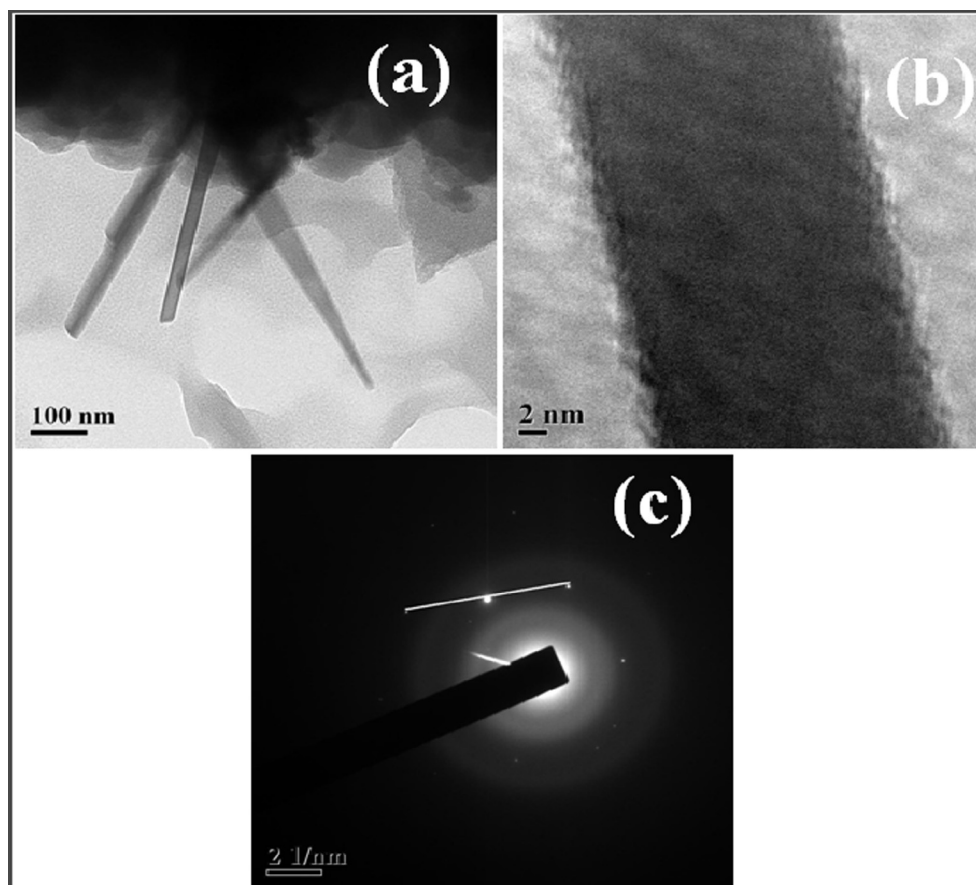


Fig. 4. HRTEM of (a) 2 CuO@ZM-41 (b) nanorod structure of 2 CuO@ZM-41 and (c) SAED of 2 CuO@ZM-41.

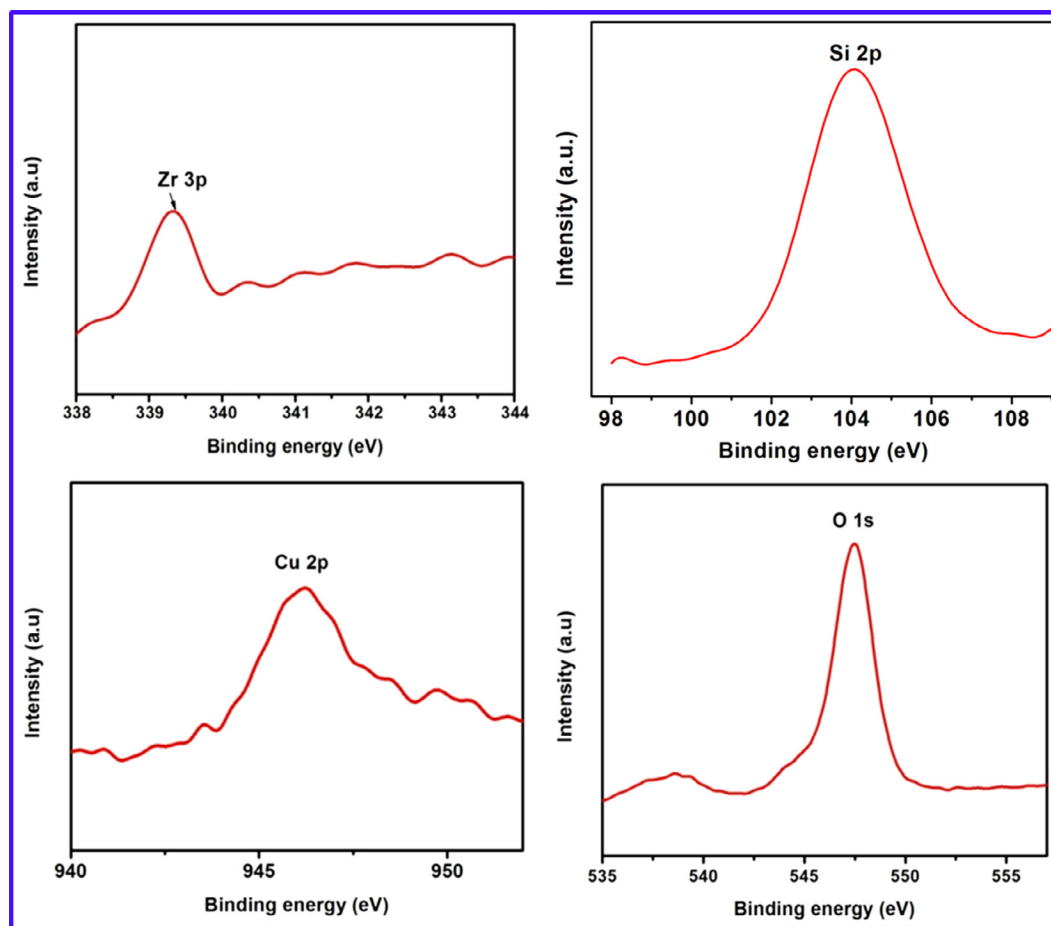


Fig. 5. Representative XPS core-level spectrum of Zr 3p, Si 2p, Cu 2p and O 1s in 2CuO@ZM-41.

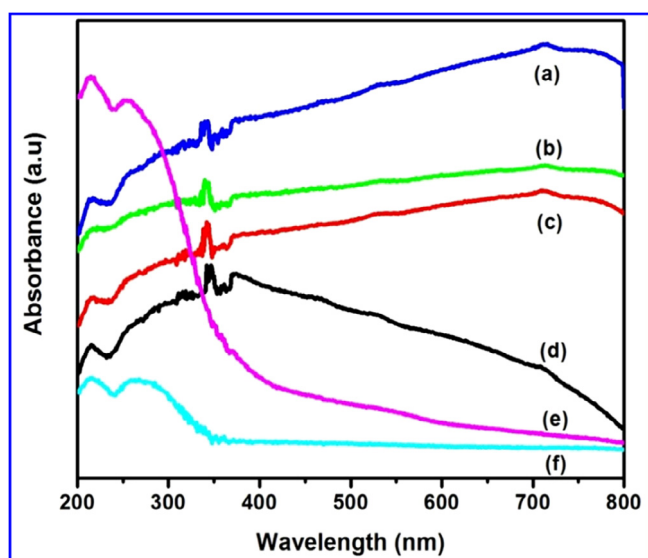


Fig. 6a. (a): UV-Vis DRS spectra (a) 8CuO@ZM-41, (b) 6CuO@ZM-41, (c) 4CuO@ZM-41, (d) 2CuO@ZM-41, (e) mesoporous ZrO<sub>2</sub> and (f) mesoporous ZM-41.

### 3.7. NMR study

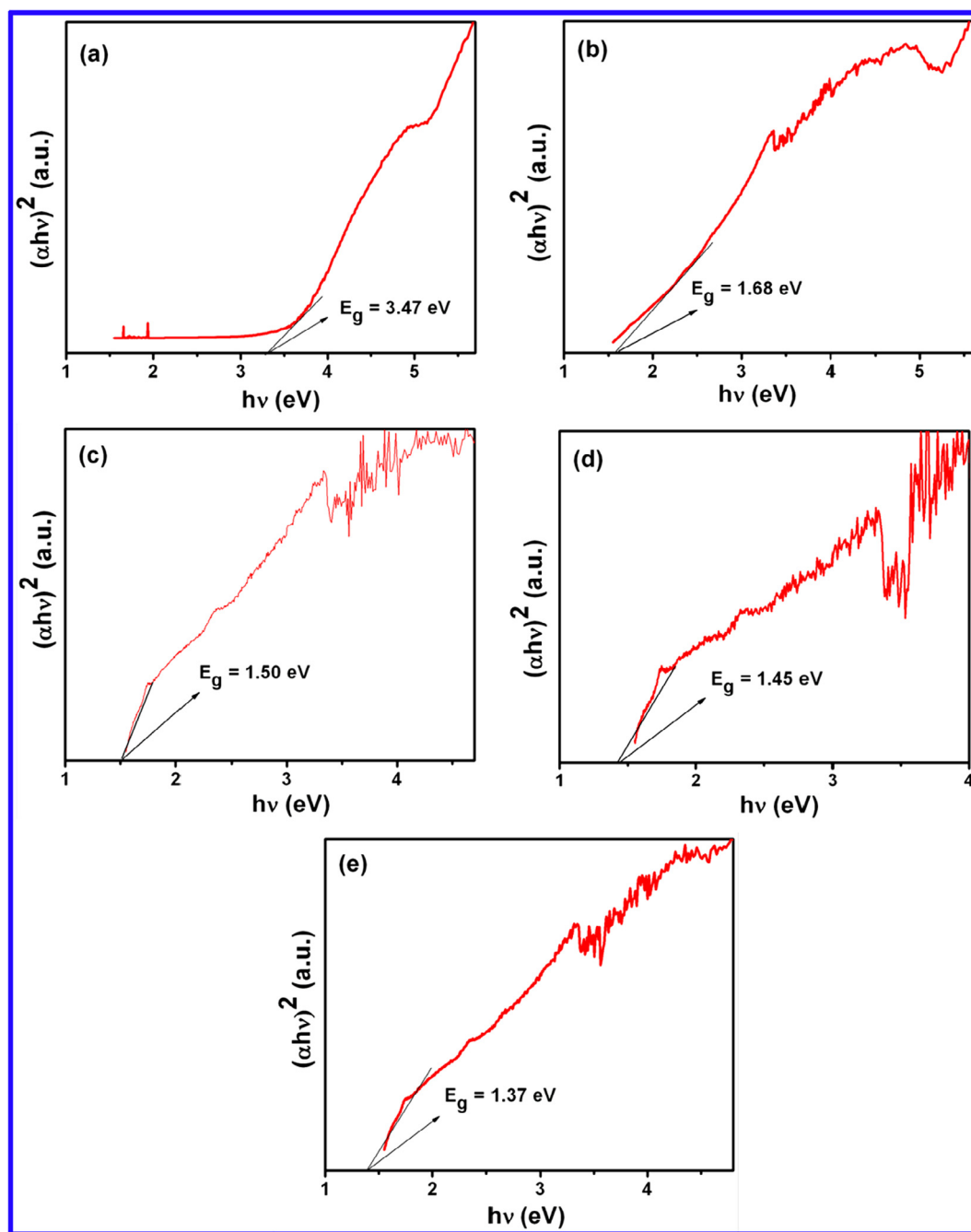
The Nuclear magnetic resonance study is performed to know the co-ordination of mesoporous ZrO<sub>2</sub> with MCM-41 (M-41) and

to ensure the hydrolysis of zirconium butoxide mainly occur on the surface of M-41. Fig. 7(a) and (b) depicts the resonance spectra of M-41 and CuO@ZM-41. For neat M-41, illustrates the broader peak near  $-111$ ,  $-103$ , and  $-94$  ppm ascribed to  $Q^4$  resembles to  $Si(OSi)_4$ ;  $Q^3$  to  $(SiO)_3SiOH$  and  $Q^2$  to  $(SiO)_2Si(OH)_2$ , respectively. But after incorporation of Cu onto the mesoporous ZM-41 (CuO@ZM-41), the peak was slightly shifted and observed at  $-113.1$ ,  $-104$  and  $-94.5$  resembles to  $Q^4$ ,  $Q^3$  and  $Q^2$ , respectively. The slightly shifting of intensities indicates the coordination of Zr (IV) with Si(IV) through oxygen atom in the framework of M-41 channel.

### 3.8. Photo-reduction of Cr<sup>6+</sup>

#### 3.8.1. Variation of initial concentration

The rate of photo-reduction of Cr<sup>6+</sup> was done by varying the initial concentration of Cr<sup>6+</sup> within  $2\text{--}50\text{ mg L}^{-1}$  over the catalyst 2 CuO@ZM-41 was explained in the supporting information (Fig. SI 3) depicts that, at first within the concentration  $2\text{--}5\text{ mg L}^{-1}$  Cr<sup>6+</sup> was reduced nearly 100%. But the photo-reduction% gradually decreases with increase in initial concentration  $10\text{--}50\text{ mg L}^{-1}$ . This is reduced from nearly 100% to 43%. As the catalyst dose is same throughout the reaction process, active sites for the photo-reduction process remaining the same. When the substrate concentration is more than that of the catalyst then the light absorption may be more. As the catalytic active sites remain same, the photo-reduction of Cr<sup>6+</sup> may not be effective. For this reason with increase the substrate concentration, photo-reduction of Cr<sup>6+</sup> decreases.



**Fig. 6b.** (b): Plots of  $(\alpha h\nu)^2$  vs. photon energy ( $h\nu$ ) for the band gap energy of (a) mesoporous ZM-41, (b) 2 CuO@ZM-41, (c) 4 CuO@ZM-41, (d) 6 CuO@ZM-41 and (e) 8 CuO@ZM-41.

### 3.8.2. Variation of catalyst dose

The photo-reduction rate of  $\text{Cr}^{6+}$  was done with variable 2 CuO@ZM-41 concentration from 0.4 to 1.6 g L<sup>-1</sup> and explained in supporting information (Fig. SI 4). It was observed that by increasing the catalyst dose up to 0.8 g L<sup>-1</sup>, the photo-reduction (%) gradually increases and thereafter it remains almost constant. It is due to the fact that when concentration of the catalyst increases, then the photon absorption increases. So, more number of reacting molecule of  $\text{Cr}^{6+}$  adsorbed on the surface of the composite. But it is seen that with higher catalyst dose (i.e. >0.8 g L<sup>-1</sup>) there is no further reacting molecules available for adsorption of  $\text{Cr}^{6+}$ . That means the additional catalysts are not used in the reaction process. For this, we have taken a constant catalyst dose (1 g L<sup>-1</sup>) throughout the reaction process.

### 3.8.3. pH variation

The removal of  $\text{Cr}^{6+}$  from aqueous solution depends strongly on pH. The experiment was carried out with variation of pH from 4 to 10, catalyst dose 1 g L<sup>-1</sup>,  $\text{Cr}^{6+}$  concentration (20 mg L<sup>-1</sup>) in the presence of sunlight for 30 min time. The highest reduction rate was possible at lower pH 4. Fig. 8 depicts the effect of pH on the mesoporous nanocomposite 2 CuO@ZM-41 in the pH range 4–10. It is observed that with increasing pH up to 10, the photo-reduction (%) gradually decreases. The photo-reduction of  $\text{Cr}^{6+}$  depends on the percentage of adsorption of  $\text{Cr}^{6+}$  on the surface of the catalyst. That means when there is more adsorption, more photo-reduction takes place [41].  $\text{Cr}^{6+}$  solution mainly exists in three different forms i.e.  $\text{H}_2\text{CrO}_4$ ,  $\text{HCrO}_4^-$  and  $\text{Cr}_2\text{O}_7^{2-}$  respectively. They can be transferred to each other with change in pH [24].



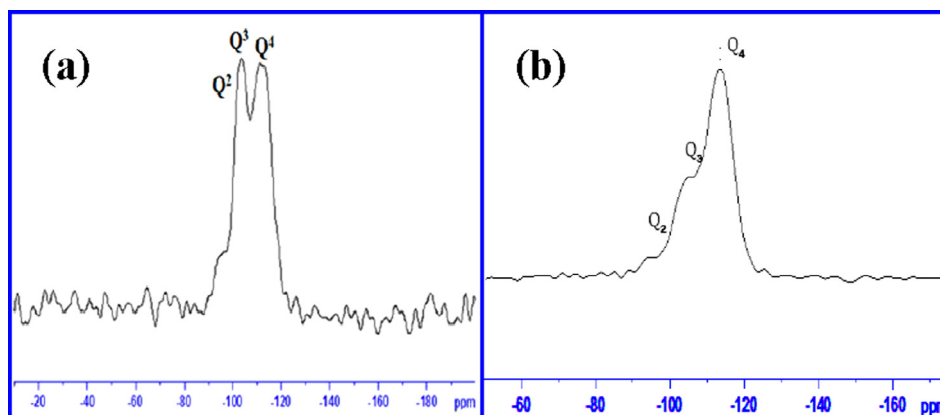


Fig. 7.  $^{29}\text{Si}$  CP-MAS NMR spectra of (a) M-41 and (b) 2 CuO@ZM-41.

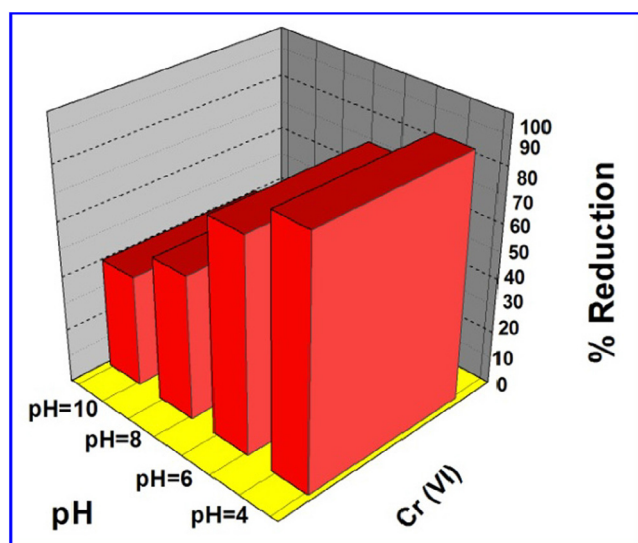
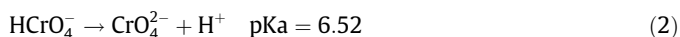
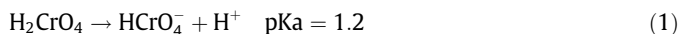


Fig. 8. Effect of pH on the percentage of  $\text{Cr}^{6+}$  reduction on 2 CuO@ZM-41. The pH varied from 4 to 10. The reaction was preceded by taking  $1.0 \text{ g L}^{-1}$  of catalyst. The reaction was carried out in the presence of sunlight and at room temperature for 30 min.

$\text{Cr}^{6+}$  species exists as  $\text{HCrO}_4^-$  in acidic medium and as  $\text{CrO}_4^{2-}$  in neutral or basic medium.  $\text{Cr}^{6+}$  in solution exhibit the following equilibrium state [24].



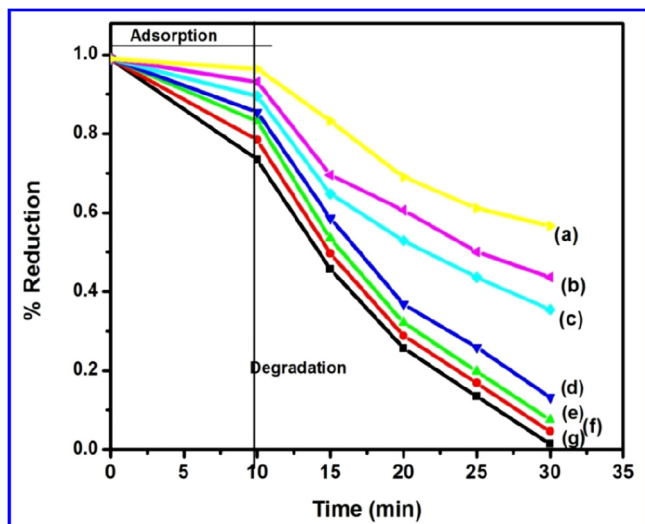
$\text{Cr}^{6+}$  was reduced more in acidic medium than neutral or basic medium was reported earlier [23]. The reasons are

- i) In acidic medium, the surface of the photocatalyst becomes highly protonated and increases the charge on the surface, which resulted in stronger electrostatic force of attraction for  $\text{HCrO}_4^-$  (chromium anions). As a result there is a strong electrostatic force of attraction between  $\text{Zr}^{4+}$  and  $\text{HCrO}_4^-$  ion. The adsorption of chromium onto the surface of CuO@ZM-41 nanocomposite is more at pH 4 and creates a better platform for photochemical process. At higher pH, the surface of the composite become negatively charged and repels the chromium anion and decreases the photo-reduction activity.

- ii) This can also be proved through the isoelectric/point zero charge (pHpzc). It determines the surface charge of the composite [46]. The pHpzc value of CuO modified mesoporous  $\text{ZrO}_2$ -MCM-41 (CuO@ZM-41) was found to be 4.5. At pH lower than the pHpzc value, there will be more positive charge ions around the composite, enhancing adsorption of more number of  $\text{HCrO}_4^-$  ions, thus resulting in enhancement in  $\text{Cr}^{6+}$  reduction. When the pH is more than pHpzc, the surface of the composite is negatively charged and decreasing the adsorption of  $\text{HCrO}_4^-$  due to electrostatic force of repulsion resulting in decrease in photo-reduction of  $\text{Cr}^{6+}$ .

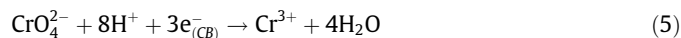
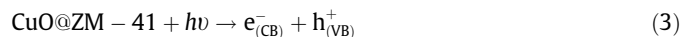
### 3.8.4. Photolysis, control experiments and photocatalysis

Three different sets of photocatalytic experiments were done by taking mesoporous 2 CuO@ZM-41. The experiments were carried out by taking  $\text{Cr}^{6+}$  ( $20 \text{ mg L}^{-1}$ ), catalyst dose ( $1 \text{ g L}^{-1}$ ) at pH 4 for 30 min of reaction time are shown in Fig. 9. Initially, photolysis reaction was proceeded in the absence of photocatalyst, but in presence of solar light. A less amount of  $\text{Cr}^{6+}$  reduction took place. Secondly, the control experiments were done in absence of light for 30 min. It indicates that  $\text{Cr}^{6+}$  was adsorbed on the active sites of the catalyst. The equilibrium state of  $\text{Cr}^{6+}$  adsorption was reached within 10 min. The  $\text{Cr}^{6+}$  adsorption percentage was recorded by the following order: 2 CuO@ZM-41 (27%) > 4 CuO@ZM-41 (22%) > 6 CuO@ZM-41 (18%) > 8 CuO@ZM-41 (15%) > mesoporous ZM-41 (12%) > M-41 (9%) >  $\text{ZrO}_2$  (6%) which is commensurate with that of surface area. Lastly the photocatalysis experiment was carried out under solar light. During the visible light irradiation on the mesoporous nanocomposite (CuO@ZM-41), electrons are ejected from VB to CB and created photo excited electrons ( $e^-$ ) in CB and hole ( $h^+$ ) in VB. These excited electrons ( $e^-$ ) help in photo-reduction of  $\text{Cr}^{6+}$  to  $\text{Cr}^{3+}$ . At the same time the hole ( $h^+$ ) created in CB oxidize the surface hydroxyl molecule to  $\text{O}_2$ . All four CuO@ZM-41 nanocomposites including mesoporous  $\text{ZrO}_2$  and mesoporous ZM-41 showed higher photo-reduction of  $\text{Cr}^{6+}$  as compared to photolysis and control experiment. From the experimental data it is shown (Fig. 4) that nearly 100%  $\text{Cr}^{6+}$  reduction took place on 2 CuO@ZM-41 as the adsorption efficiency is higher than other composites and reduction efficiency gradually decreases from 2 to 8 wt% CuO@ZM-41 i.e. 2 CuO@ZM-41 (99%) > 4 CuO@ZM-41 (95%) > 6 CuO@ZM-41 (91%) > 8 CuO@ZM-41 (89%). This is because in 2 CuO@ZM-41, a small amount of copper was dispersed on the high surface area of the support ZM-41. This increases the surface active sites than other modified composites. The surface area of 2 CuO@ZM-41 is also higher to absorb  $\text{Cr}^{6+}$  onto its surface and thereby increases the photo-reduction activity. But in case, M-41 and ZM-41 the reduction activity are restricted

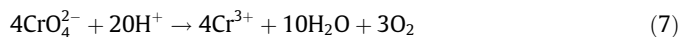


**Fig. 9.** Photolysis, adsorption and photo reduction of  $\text{Cr}^{6+}$  in aqueous solution ( $20 \text{ mg L}^{-1}$ ), 30 min time interval with all as prepared (a) M-41, (b) mesoporous  $\text{ZrO}_2$ , (c) mesoporous ZM-41, (d) 8 CuO@ZM-41, (e) 6 CuO@ZM-41, (f) 4 CuO@ZM-41 and (g) 2 CuO@ZM-41.

because of easy electron-hole recombination. Though photo-reduction activity is carried out in the lower concentration there is a greater possibility for the Cr to be present in its  $\text{CrO}_4^{2-}$  form. The photo-reduction of  $\text{Cr}^{6+}$  on the mesoporous nanocomposite at pH 4 is described in the following equation:



The net reaction is as follows

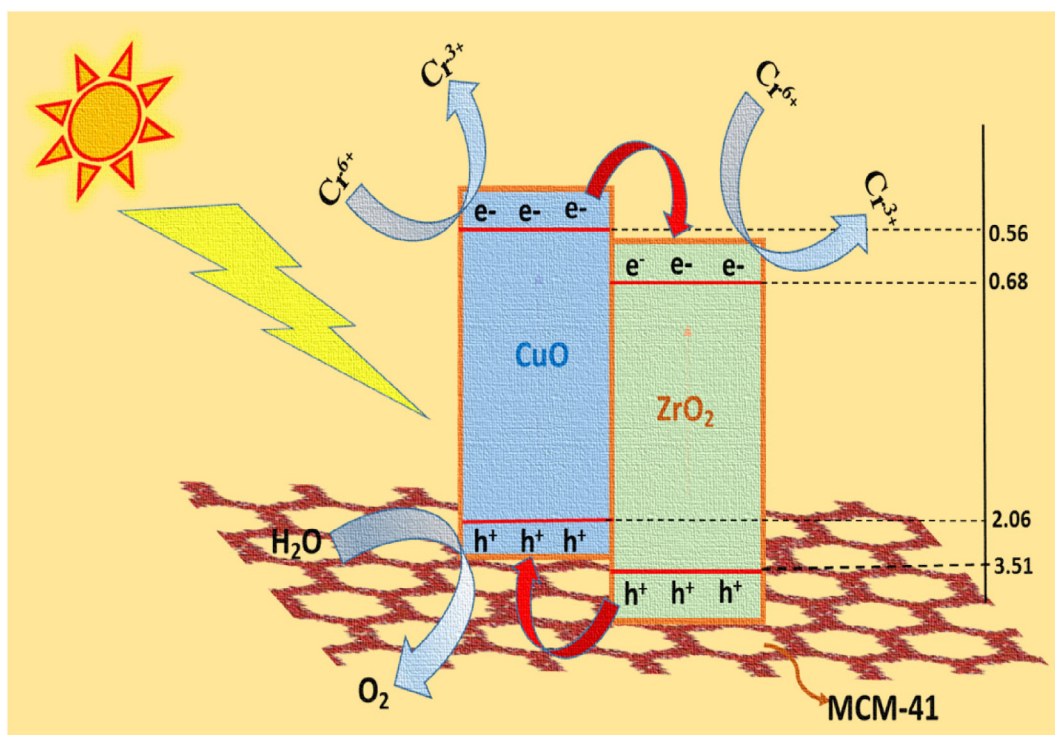


### 3.8.5. Mechanism

The photo-reduction activity of the composite (CuO@ZM-41) is explained by Scheme 2. When the material was exposed to solar light (UV-Visible) irradiation, both CuO (p-type semiconductor with band gap 1.5–2.2 eV) and  $\text{ZrO}_2$  (n-type semiconductor with band gap 4.0–7 eV) have the capability to absorb photons to produce photo-generated electrons ( $e^-$ ) and holes ( $h^+$ ) which are effectively transferred at the interface to reduce their recombination [47]. The conduction band (CB) and valence band (VB) potentials of CuO and  $\text{ZrO}_2$  can be calculated by the Eq. (8)

$$E_{\text{CB}} = X - E_{\text{c}} - 1/2(E_{\text{g}}) \quad (8)$$

where X is the absolute electro negativity of semi-conductor which is calculated from the absolute electro negativity of the constituent atoms,  $E_{\text{c}} \sim 4.5 \text{ eV}$  (energy of free electrons measured on the hydrogen scale) and  $E_{\text{g}}$  is the band gap of the semiconductor. The conduction band and valence band potential of  $\text{ZrO}_2$  are +0.68 V and +3.1 V and those of CuO are found to be +0.56 V and +2.06 V respectively. As the position of CB of  $\text{ZrO}_2$  is more positive than CuO, the photo-generated electrons on the CuO can transfer easily from CB of CuO to CB of  $\text{ZrO}_2$  [48]. As a result there is an accumulation of photo-generated electrons in the conduction band of  $\text{ZrO}_2$ , which may be responsible for photo-reduction of  $\text{Cr}^{6+}$ . From this; it is clear that efficient light absorption on the surface of the composite is the key factor for the reduction  $\text{Cr}^{6+}$  to  $\text{Cr}^{3+}$ . Apart from this, the activity is also attributed to the supporting MCM-41 surface, well dispersed visible light active Cu metal on the outer wall surface of ZM composite. The strong association with CuO and  $\text{ZrO}_2$  further facilitates UV-visible light absorption, charge transport and improves the photo-reduction performance of the catalyst.



**Scheme 2.** Schematic representation of photo-reduction of nanocomposite CuO@ZM-41.

### 3.9. Factors affecting the enhancement of photo-reduction activity on CuO@ZM-41 nanocomposite

The enhancement of photo-reduction activity of CuO@ZM-41 nanocomposite mainly depends on the following factors i.e. (1) Surface morphology; (2) synergistic effect of Cu with support material mesoporous ZM-41; (3) lowering the electron-hole recombination.

#### (1) Surface morphology

Surface area plays a significant role in the photocatalysis is because it reveals the concept of adsorption of substrate molecule onto the surface of the catalyst. When surface area increases the number of surface anchoring sites of the catalyst is also increases. This leads to better adsorption of substrate molecule on the surface of the catalyst and converts to byproduct. In this present study, the specific surface area of mesoporous  $\text{ZrO}_2$  is observed to be  $80 \text{ m}^2/\text{g}$ . But when mesoporous  $\text{ZrO}_2$  was incorporated into M-41 framework (*in situ*), there is a significant change in specific surface area, pore volume and pore diameter (Table 1). This may be due to the reversible coordination between Zr and Si atom forms Zr-O-Si bond. It has been observed that  $\text{MnO}_2$ -MCM-41 surface area increased efficiently by the reversible coordination between the Mn and Si.<sup>45</sup> This increases the surface anchoring sites of the sample and reduction will be more. However, after incorporation of CuO onto the surface of mesoporous ZM-41, some of the Cu particle may deposit on the surface of ZM-41 and decreases the surface area slightly. But it was observed that in all the CuO modified ZM-41 composites showed higher percentage of photo-reduction. This is because all the composites having small particle size i.e. less than 100 nm (nanoparticle). In case of CuO@ZM-41 is nanorod like structure having length 70 nm and breadth 30 nm is confirmed from TEM (Fig. 4). That means the high specific surface area, small particle size, narrow pore diameter and wide pore volume leads to enhance the availability of surface anchoring sites for the accommodation of substrate molecule. (See Table 2)

#### (2) Synergistic effect of Cu with mesoporous ZM-41

Metal incorporation onto the surface of the support material increases the surface anchoring sites for catalytic application. It is perceived that when  $\text{Cu}^{2+}$  was incorporated onto the surface of ZM-41 i.e. CuO@ZM-41, was very stable after calcination at ( $600^\circ\text{C}$  for 6 h) and the oxidation state remain unchanged, was confirmed from XPS analysis. The easy dispersion of CuO particles onto the 2-D flat surface of ZM-41 forms a strong bond between  $\text{Cu}^{2+}$  and the support material and (ZM-41). The well decoration of Cu particles on the ZM-41 (CuO@ZM-41), establishes the synergism by the strong attachment which gives rise in enhancing photo-reduction capacity. This easy dispersion is due to the extremely high surface area, wide pore volume and narrow pore diameter, and increases the photo-reduction capacity of  $\text{Cr}^{6+}$ . In previous paper we have reported Cu dispersion within silica and

mesoporous  $\text{Al}_2\text{O}_3$  favors radical mechanism [35]. Likewise, in our present study Cu dispersion on the surface of mesoporous ZM-41 leads to (a) mobilization of electrons to its surface, (b) sinking of photoexcited electron for lowering the electron hole recombination, (c) enhancement of photo-reduction capacity of  $\text{Cr}^{6+}$  to  $\text{Cr}^{3+}$ .

#### (3) Lowering of electron-hole recombination

Photo luminescence emission spectra describes the migration, charge transfer carriers to the surface the composite and the of electron-hole pair recombination in the semiconductor catalysts. PL emission spectra can record the separation capacity of the photo-induced charge carriers and improve the quantum yield of the photocatalyst [49]. Hence, there is a minimum electron-hole recombination found in a noble material. To know the electron-hole recombination of charge carriers, Fig. 10 depicts the photo luminescence spectroscopy of all the composites at room temperature with an excitation of 400 nm. Photoluminescence emission intensity is directly interrelated to recombination of excited electron and hole [50]. Greater the photo luminescence intensity, the greater is the recombination of the charge carriers, results into less photo-reduction activity. It is observed from the result that the composite material (2 CuO@ZM-41) has lower photo luminescence intensity than the support mesoporous ZM-41 and  $\text{ZrO}_2$ . Mesoporous  $\text{ZrO}_2$  exhibits an intense peak at 422 nm. The decrease in PL intensity is due to the incorporation of  $\text{ZrO}_2$  into M-41 framework (ZM-41) and the modification of CuO onto the surface of mesoporous ZM-41. The incorporation metal oxides facilitate the

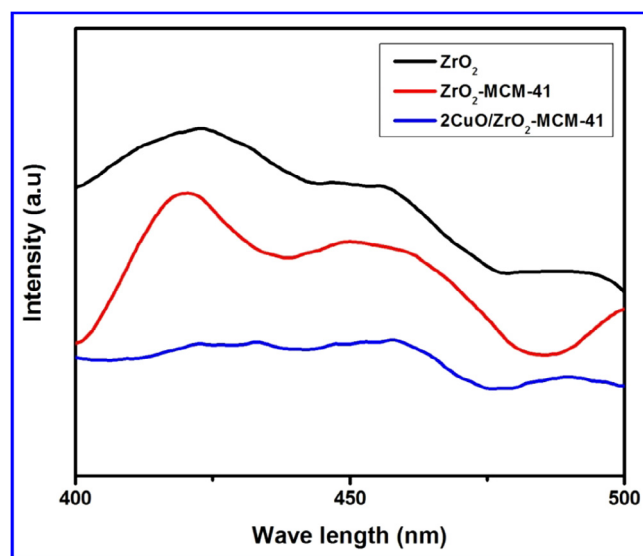
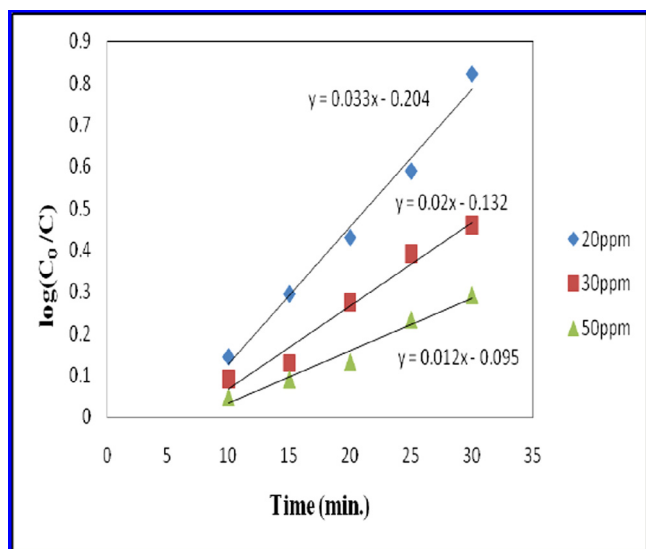


Fig. 10. Photoluminescence emission spectra of  $\text{ZrO}_2$ , mesoporous ZM-41 and CuO@ZM-41 measured at room temperature with 400 nm wavelength excitation.

Table 2

Comparison study of various catalysts on photo reduction of  $\text{Cr}^{6+}$ .

Catalyst	Concentration (mg/L)	pH	Time(min)	% of reduction	References
$\alpha\text{FeOOH}/\text{RGO}$	10	2	180	94	[20]
$\text{Gd}(\text{OH})_3$ nanorod/RGO	10	3	120	96	[21]
$\text{TiO}_2$ , ZnO, and CdS nanoparticle	20	3	180	80	[22]
G- $\text{Fe}_3\text{O}_4$ and Au/G- $\text{Fe}_3\text{O}_4$	10	–	60	95	[23]
$\text{TiO}_2$ pillared ZnP and TiP	20	2	240	96	[24]
$\text{SO}_4^{2-}$ modified $\text{TiO}_2$	20	3	180	94	[25]
Amine functionalized $\text{TiO}_2$	48	2	60	94	[26]
CuO@ZM-41	20	4	30	99	Present work



**Fig. 11.** Plot of  $\log C_0/C$  vs. time for photo-reduction of  $\text{Cr}^{6+}$ : (a) 2 CuO@ZM-41 catalyst dose =  $1.0 \text{ g L}^{-1}$ , pH = 4.0,  $\text{Cr}^{6+}$  =  $20 \text{ mg L}^{-1}$ .

formation of nanoparticle and presence of less amount of Cu particle. So, in 2 CuO@ZM-41, the photo induced charge carriers can migrate easily and thus recombination rate greatly decreased.

### 3.10. Kinetic analysis

The kinetic study of different concentrations of  $\text{Cr}^{6+}$  for photo-reduction ( $20, 30$  and  $50 \text{ mg L}^{-1}$ ) process over 2 CuO@ZM-41 with different time intervals ( $10, 15, 20, 25$  and  $30 \text{ min}$ ) is shown in

**Fig. 11.** Photo-reduction process gradually decreases with increase in  $\text{Cr}^{6+}$  concentration, already explained in the supporting information Fig. SI 3. There is an interrelation between concentration of  $\text{Cr}^{6+}$  and irradiation time. The photo-reduction of  $\text{Cr}^{6+}$  followed the 1st order reaction kinetics.

$$\log C_0/C = Kt/2.303 \quad (9)$$

$$K = \log C_0/C \times 2.303/t \quad (10)$$

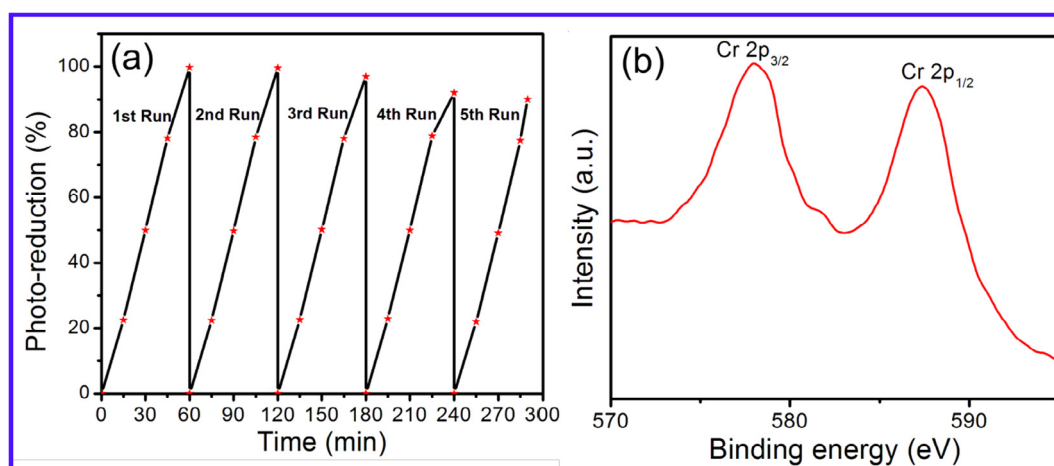
where Kapp is the 1st order apparent rate constant,  $C_0$  is the initial concentration of  $\text{Cr}^{6+}$  and  $C$  is the concentration at time  $t$  in Eqs. (5) and (6). With increase in  $\text{Cr}^{6+}$  concentration from  $20$  to  $50 \text{ mg L}^{-1}$  the Kapp values were found to decrease. The (Kapp) value of  $\text{Cr}^{6+}$  at  $30 \text{ min}$  time is presented in Table 3.

### 3.11. Stability and prove of photo-reduction

Besides the photo-reduction activity, the stability study of catalyst is important for different applications which are shown in Fig. 12(a). The stability of the mesoporous CuO@ZM-41 composite was evaluated by performing recycling experiments on the photo-reduction under similar conditions. The activity was found to be almost same in three repeated runs and then there is slight decrease in the activity. The XPS spectrum of Cr 2p after photo-reduction of  $\text{Cr}^{6+}$  on 2 CuO@ZM-41 is shown in the Fig. 12(b). It has been noted that the Cr  $2p_{3/2}$  and Cr  $2p_{1/2}$  at binding energy of  $579.4$  and  $586.6 \text{ eV}$ , respectively, were very closed to the of Cr 2p peaks in  $\text{K}_2\text{Cr}_2\text{O}_7$  which suggested the  $\text{Cr}^{6+}$  [51,52]. But from Fig. 12(b), the photoelectron peaks at  $577.8$  and  $588.2 \text{ eV}$  correspond to the binding energies of Cr  $2p_{3/2}$  and Cr  $2p_{1/2}$  for  $\text{Cr}^{3+}$  [53,54]. This may be due to presence of  $\text{Cr}^{3+}$  after photo-reduction from  $\text{Cr}^{6+}$  on the surface of 2 CuO@ZM-41. This result

**Table 3**  
Rate kinetic of  $\text{Cr}^{6+}$  reduction on 2CuO@ZM-41.

Time	Concentration (20 mg/L)		Concentration (30 mg/L)		Concentration (50 mg/L)	
	Photo-reduction (%)	$\log C_0/C$	Photo-reduction (%)	$\log C_0/C$	Photo-reduction (%)	$\log C_0/C$
10	28.33	0.144	16.9	0.089	10.3	0.47
15	36.2	0.295	25.6	0.128	18.7	0.08
20	50.35	0.430	37.4	0.273	26.2	0.13
25	63.2	0.590	46.0	0.389	41.6	0.23
30	85.0	0.823	65.2	0.458	49.0	0.29



**Fig. 12.** (a) Recycling study of  $\text{Cr}^{6+}$  by using 2 CuO@ZM-41 in the optimum condition, (b) Core level XPS spectrum of Cr 2p after photo-reduction on 2 CuO@ZM-41.



prove that  $\text{Cr}^{6+}$  reduced completely to  $\text{Cr}^{3+}$  during photo-reduction on 2 CuO@ZM-41.

#### 4. Conclusions

The surface modification of mesoporous ZM-41 with CuO generates highly efficient 2 CuO@ZM-41 photocatalysts. The mesoporous nanocomposite material (2 CuO@ZM-41) exhibits high photo reduction activity towards  $\text{Cr}^{6+}$  reduction. The rate of photo-reduction of  $\text{Cr}^{6+}$  followed first order reaction rate kinetics. The incorporation of Cu(II) onto the mesoporous support ZM-41 enhances the surface anchoring sites because of the development of synergism between metal to support material. The high surface area, intra-particle mesoporosity of mesoporous ZM-41 support, presence of well dispersed CuO nano rods, electron transfer ability, development of synergism between metal and support material and reduced  $\text{e}^-$ - $\text{h}^+$  recombination which combined enhances the photo-reduction of  $\text{Cr}^{6+}$  to  $\text{Cr}^{3+}$  in 30 min. The catalyst is eco-friendly, cost effective, reusable and effective photocatalyst and potential to be explored for the abatement of environmental pollution problem.

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#### Appendix A. Supplementary data

Supplementary data associated with this article can be found, in the online version, at <http://dx.doi.org/10.1016/j.cej.2016.11.080>.

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